ultraframe Transforming light and space







Window & Door Products

Orangery Products

Home Extension Products

Conservatory Products

Skylight Products

Super Insulated Columns
System Overview and Design Guide
JUNE 2013 | V5





Loggia is the best of all worlds, combining elements of light and sky with the solidity of internal plastered walls and ceilings. Loggia is a whole new category of home extension – and as you would expect from Ultraframe it couldn't be easier

A Loggia consists of exciting and innovative elements - super insulated columns and an internal perimeter ceiling.

For little more than the cost of a standard conservatory and with no Local Authority 'red tape' in the majority of cases*, you can deliver additional light and space to local homeowners.

With Loggia columns, it's up to you whether you choose full height glazed walls or 'dwarf walls' and their incorporation – at 90 degree corners, against the house wall and even in the middle of the side/front – can add a whole new look to the home extension. The Loggia columns are engineered in factory conditions and are highly insulated – their use allows speedy site installation, saving a number of days of the on-site build time when compared to brickwork piers / columns.

For assistance with Loggia design / specification please contact the Technical Support Team on 0843 208 6953 or email techsupport@ultraframe.co.uk

Loggia columns, LivinRoom perimeter ceiling and Cornice are all charged separately.

Many of the Loggia options displayed in this brochure attract additional charges. Please ensure that any options chosen are made clear to the consumer by the trade partner at point of sale.



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NEW For V5 System Guide



1. Fluted panels

Choose from existing flat infill panels or upgrade (add 5% to column prices) any column suite/type to the decorative fluted infill cladding



- 2. Column claddings now have the option to be 'raked'cut to fit neatly over the cill. Two options: (a) 'Low' rake at 6° and (b) 'high' rake at 11°
- **3. In Stock, 310ml tubes of matching silicone** for on site detailing at abutments or column tops (never seal claddings onto the cill).

Refer to the order form on p38 - 39 for full details on how to order / specify these 3 products.

^{*} Retailers/Dealers need to discuss Building Regulations and Planning permission with potential customers.

OVERVIEW

This technical guide illustrates the Loggia product with 70mm window frames and 300mm wide brickwork walls. If you are specifying any other sizes please refer to pages 26-27 and 34

Product definition

There are a number of elements to a Loggia;

- 1. Super insulated columns clad with powder coated coloured aluminium cladding panels to externally create a radical new look whilst internally improving usablility and comfort levels.
- 2. An internal perimeter ceiling which consists of an engineered ladderwork system to which plasterboard is fixed. It is feasible to use columns only with no perimeter ceiling - a special 'cap' is fitted to the top of the column, this is not supplied, see page 35.
- 3. Cornice decorative fascia, that hides the end of the glazing bars and gutter, creating a totally different look externally and which themes perfectly with the aluminium column claddings.

Key performance criteria

- Choose from columns for full height situations or dwarf wall
- At the top of the columns, use either Cornice or a cill detail
- Choose from two suites of columns in large or small formats
- Suite comprises of 90 degree, in-line connectors & abutments
- U value for the post of 0.15, far superior to insulated cavity walls
- Optimised to work with Building Regulation compliant 300mm cavity dwarf wall construction. For cavity walls less than 300mm, studding out is required - see page 34.

Loggia super insulated columns

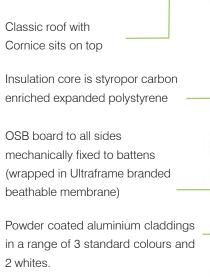


U-Design

U-Design is a piece of design and configuration software exclusive to Ultraframe. As well as visualising and pricing the Loggia, upon entry of the customers postcode it checks the wind and snow loads at the exact location and immediately upgrades the roof and column specification should it be needed. Incorporation of Loggia columns into the design allows the whole building to be correctly specified - this facility is coming soon.

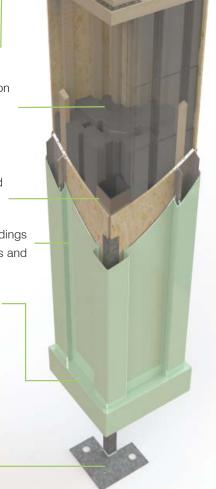
Loggia perimeter ceiling with Cornice





Brickwork set out post (Different posts needed in some situations)

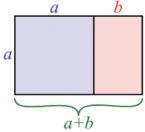
Various base details available



DESIGN PRINCIPLES

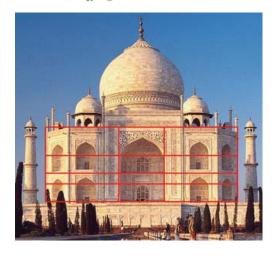
Loggia is a new type of home extension and guidance is needed to ensure aesthetically pleasing buildings are designed. A guiding principle is the 'golden ratio' which has underpinned effective design for centuries. To assist you in the task of effective Loggia design, we are currently working on a 'Design Principles' guidebook.

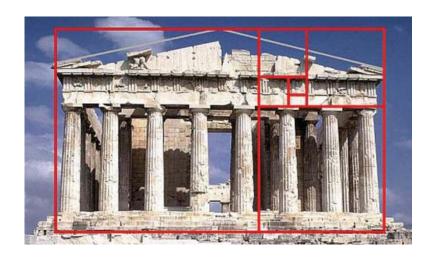


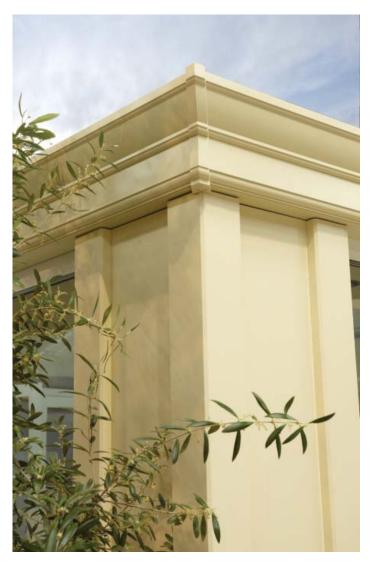


Since at least the 20th century, many artists and architects have proportioned their works approximately to the golden ratio, especially in the form of the golden rectangle is where the ratio of the longer side to the shorter is the golden ratio (1:1.618). This proportion is believed to be aesthetically pleasing.

Golden ratio = (1:1.618)







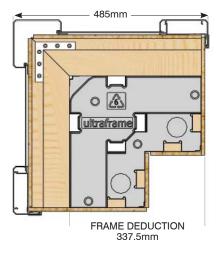




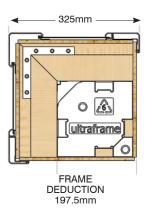


90° Corner Column Configuration

Large



Small



Full height frames large and small



Claddings with column plinth



Claddings with masonry Plinth Cap



Claddings only (to ground) - can be cut into exact length or left 2500mm long for site trimming.

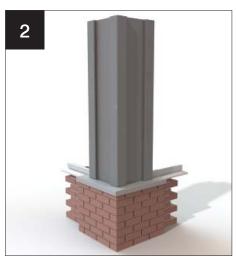


Sat on cill

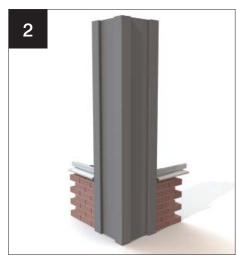
Dwarf Wall large and small



Sat on cill



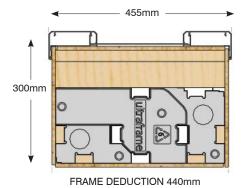
Claddings with masonry Plinth Cap



Column sat on cill, claddings run to ground (retro fit situation)

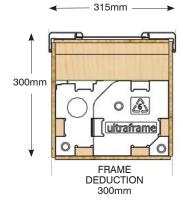
In - Line Column Configuration

Large



IMPORTANT NOTE: WHEN DOORS ARE ADJACENT TO AN IN-LINE COLUMN, FRAME ADD ON MAY BE NECESSARY TO ENSURE THE DOORS ARE NOT RESTRICTED FROM OPENING

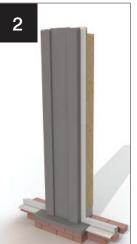
Small



Full height large columns



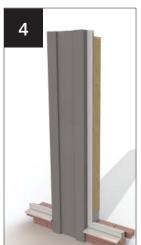
Claddings with column plinth



Claddings with masonry Plinth Cap



Sat on cill



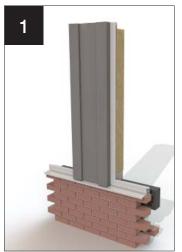
Claddings only (to ground) Can be cut to exact length or left 2500mm long for site trimming

Full height small columns



Sat on cill

Dwarf Wall large columns



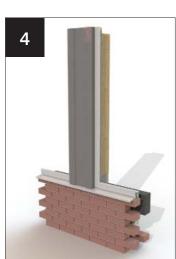
Standard window cill profile



Claddings with masonry Plinth Cap



Column sat on cill, claddings run to ground (retro fit situation)



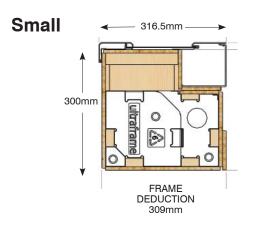
Dwarf Wall small columns

Sat on cill

Abutment Column Configuration - left hand illustrated

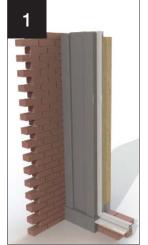
Large 456.5mm

FRAME DEDUCTION 449mm

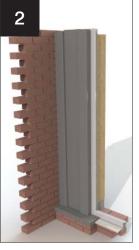


Full height large columns

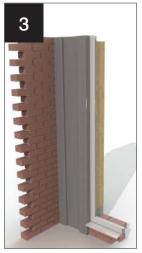
Full height small columns



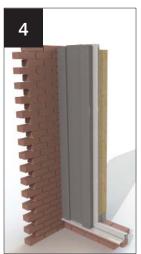
Claddings with column plinth



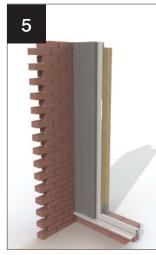
Claddings with masonry Plinth Cap



Claddings only (to ground) Can be cut to exact length or left 2500mm long for site trimming



Sat on cill



Sat on cill

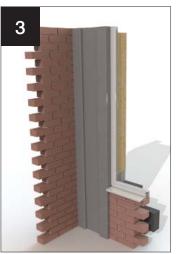
Dwarf Wall large columns

1

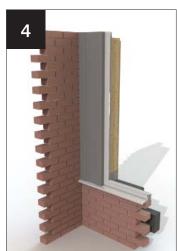
Sat on cill

2

Claddings with masonry Plinth Cap



Column sat on cill, claddings run to ground (retro fit situation)

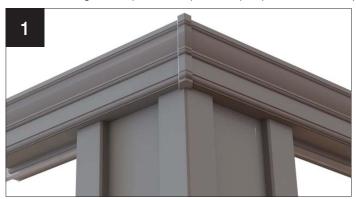


Dwarf Wall small columns

Sat on cill

Top of column detailing

Choose from using Cornice (Ultraframe's preferred option) or with a cill detail (Minimum 150mm cill required, supplied by others)

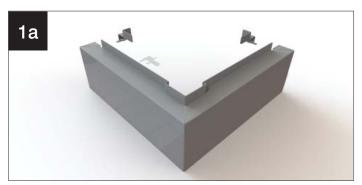


Loggia with Cornice

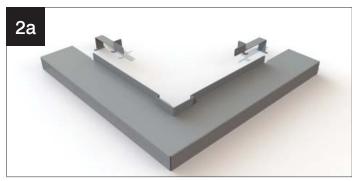


Loggia with Cill

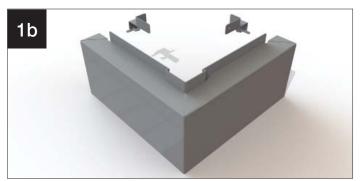
Bottom of column detailing



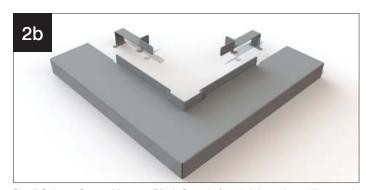
Large Column Corner Plinth - Left and right endcaps illustrated.



Large Column Corner Masonry Plinth Cap - Left and right endcaps illustrated.



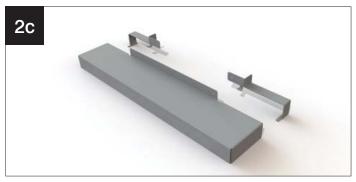
Small Column Corner Plinth - Left and right endcaps illustrated.



Small Column Corner Masonry Plinth Cap - Left and right endcaps illustrated.



Large In-line Column Plinth - Left and right endcaps illustrated. Also used in abutment situations and is cut down on site for LH & RH situations

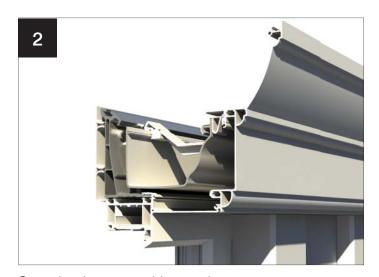


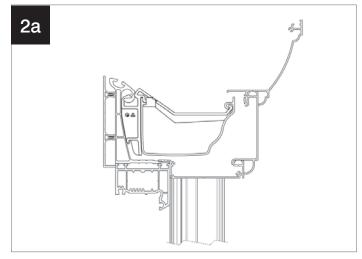
Large In-line Column Masonry Plinth Cap - Left and right endcaps illustrated. Also used in abutment situations and is cut down on site for LH & RH situations.

STANDARD EAVES CROSS SECTION DETAILS

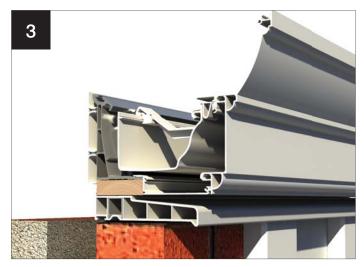


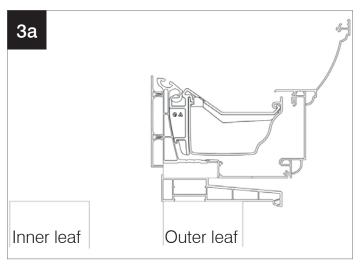
Standard eaves with cill





Standard eaves with cornice

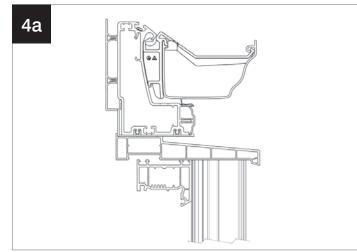




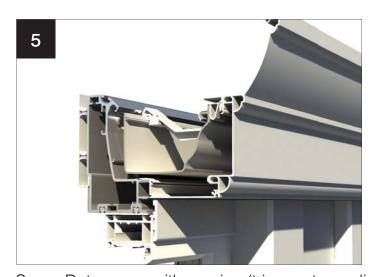
Standard eaves with Cornice and cill for full height brickwork (timber packer not supplied)

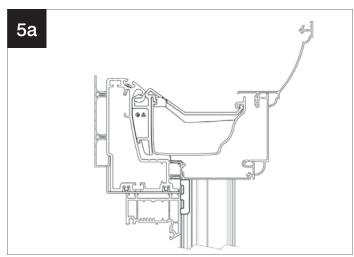
SUPER DUTY EAVES CROSS SECTION DETAILS





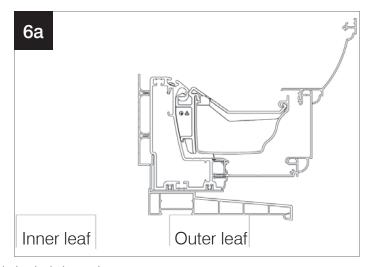
Super Duty eaves with cill





Super Duty eaves with cornice (trims not supplied)





Super Duty eaves with Cornice and cill for full height brickwork

RAINWATER DISPOSAL OPTIONS

Rainwater pipe in abutment post

In the abutment post we can hide a rainwater pipe. This saves time fitting an outlet into Cornice, see page 13 for full design and construction details. This option works on ful height frames only.





Other rainwater downpipe options

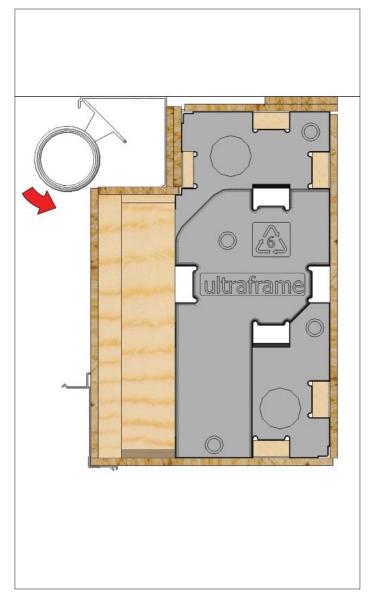


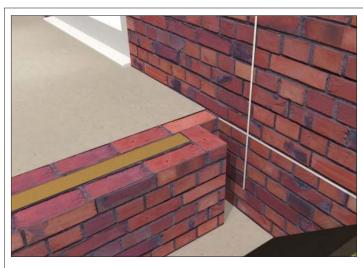
Return back to house wall applies to both Cornice and cill



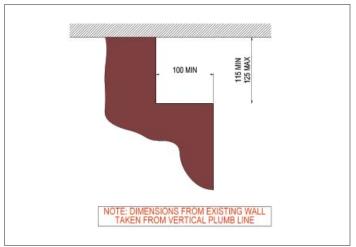
Elephants trunk outlet. If it is not possible to have full height columns.

RAINWATER PIPE IN ABUTMENT POST





If a concealed rainwater downpipe has been specified on the Abutment column, then the base work is required to step in to allow for the downpipe to exit below the column.

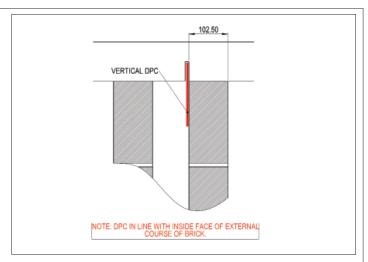


Base work detail shown for the concealed rainwater downpipe in the Abutment column

Rainwater downpipe fits into the recessed channel on the abutment column.



When using abutment columns, a vertical DPC is required between the column and host wall.



Position of slot for vertical DPC shown.

SET OUT POSTS

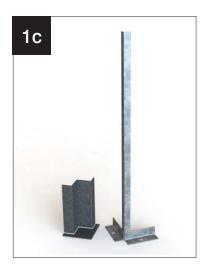


Foundation set out posts (There are 2 types of set out posts that may be ordered / specified)





Brickwork setout post and fixing kit



Structural setout post and structural internal bracket.

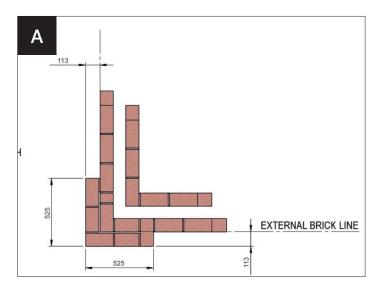
FOUNDATIONS SET OUT

NOTE: THE SMALL INLINE AND ABUTMENT COLUMNS ARE ONLY AVAILABLE ON CILL

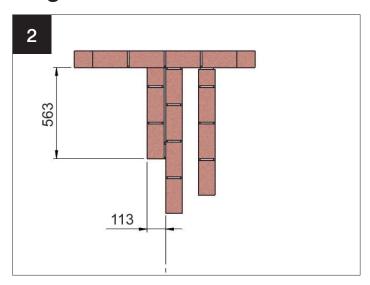
Large Corner Brick Plinth sizes

1 113 EXTERNAL BRICK LINE 665

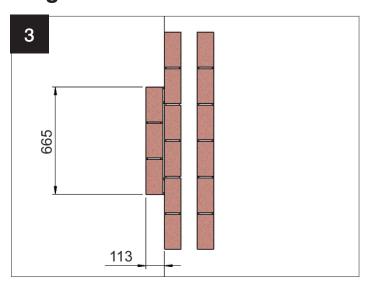
Small Corner Brick Plinth sizes

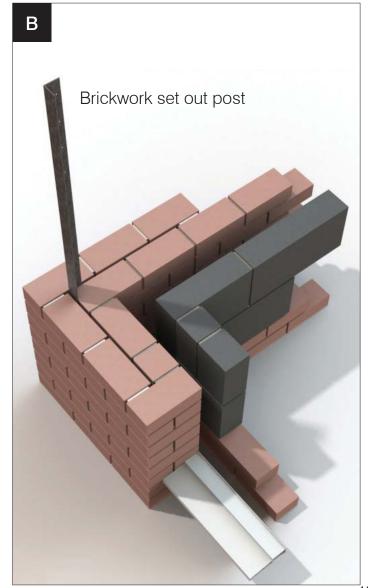


Large Abutment Brick Plinth sizes



Large Inline Brick Plinth sizes

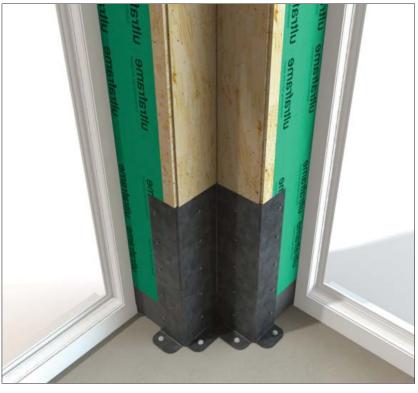




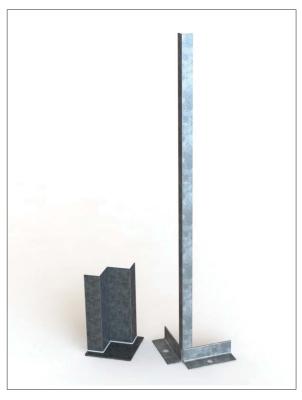
STRUCTURAL COLUMNS

Structural column rules:

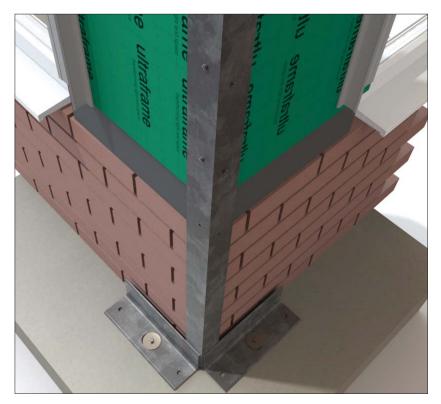
• Full height only. • Large corner column only. • Not available as 'on cill' option.



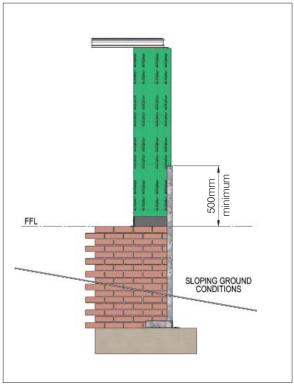
Internal structural steel plate is anchored to slab. Plate may require recessing dependant on finished floor.



Structural setout post and internal fixing plate

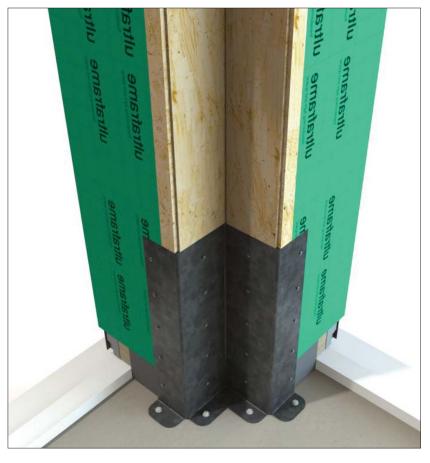


External structural steel post is anchored to footings

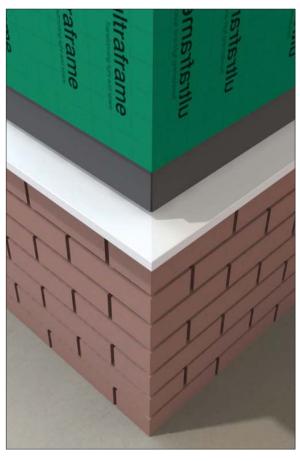


In situations where ground conditions slope away, ensure that structural post projects above finished floor by 500mm minimum. If this is not possible contact Ultraframe technical support for advice.

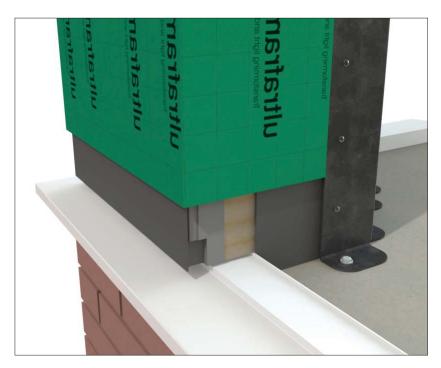
FULL HEIGHT COLUMN ON CILL



Internal structural steel plate is anchored to slab. Plate may require recessing dependant on finished floor.

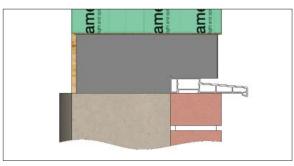


Note: removal of setout post is required to accommodate cill.

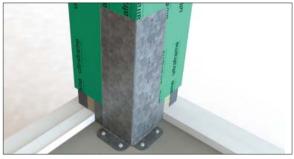


Large Corner

If using full height columns on cill, removal of brickwork setout post is required and internal fixing plate is used to fix and stabilize column. There is no requirement for additional internal straps.

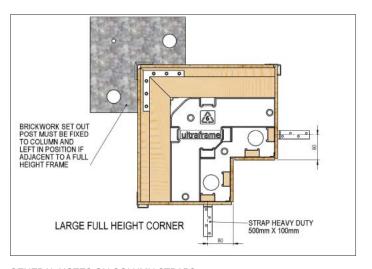


Cill clearance cutout is prepared in the factory.



Small Corner

COLUMN STRAPS (FULL HEIGHT)

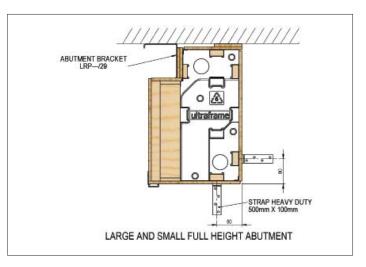


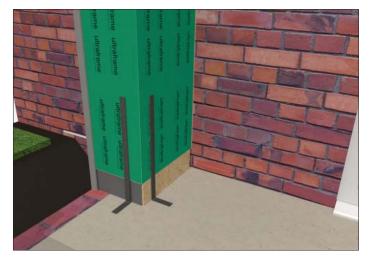


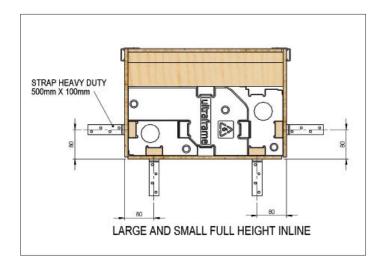
GENERAL NOTES ON COLUMN STRAPS:

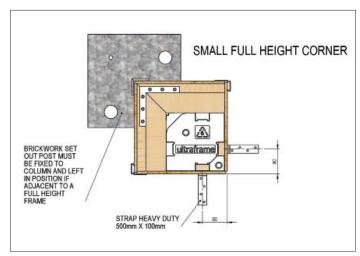
- 1. Fixings to attach to columns are provided, but fixings for other substrates are not supplied.

 2. NOTE: IF FIXING TO FINISHED FLOOR LEVEL, STRAPS MAY NEED TO
- BE SET INTO FLOOR.
- 3. If straps are specified, they must be fitted and in acordance with rules / centres outlined here.









STRAP POSITIONS ON DWARF WALL



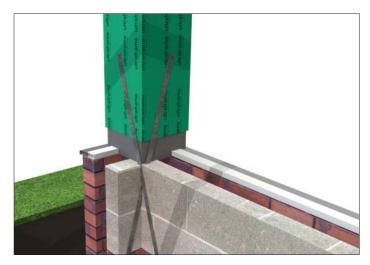
ABUTMENT Fasten straps down inside of wall of abutment column



LARGE 90° CORNER Fasten straps down inside of walls of large 90° corner column



INLINE Fasten straps down inside of wall of inline column. Use suitable fixing.

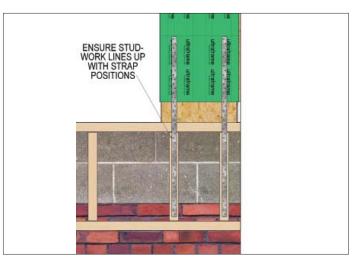


SMALL 90° CORNER Fasten straps down inside of walls of small 90° corner column. Internal brickwork will require grinding to create relief for strps to cross over.

STRAPPING ON 250MM DWARF WALLS

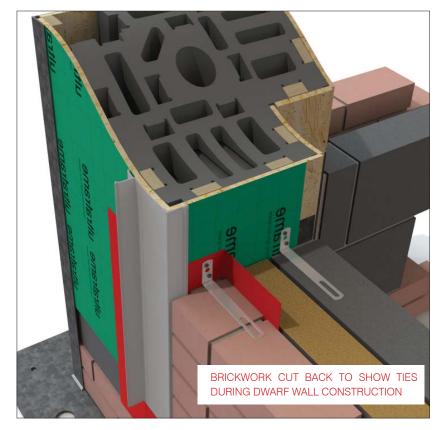


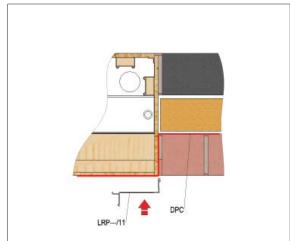
STRAPS **MUST** LINE UP WITH STUDWORK

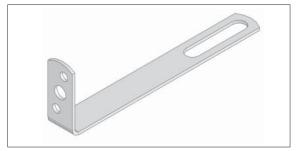


STRAPS **MUST** LINE UP WITH STUDWORK

BRICK TIES AND STRAPS





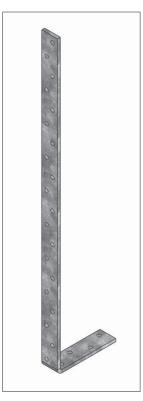


Temporarily remove brick set out spacer. Ensure that DPC is inserted as shown. Refasten brick set out spacer. Fasten brick ties into column as courses of brick are built. NOTE: COLUMN TO BRICKWORK TIES SET AT MAX 300MM CENTRES ON BOTH INTERNAL AND EXTERNAL WALL MIN 2 NO. REQUIRED PER LEAF.

LRP026 Column brick tie



Minimum of 2 straps required. See installation guide for quantity and position of column. For columns on wall, LRP042 (straight support strap) is required running down inside of wall.

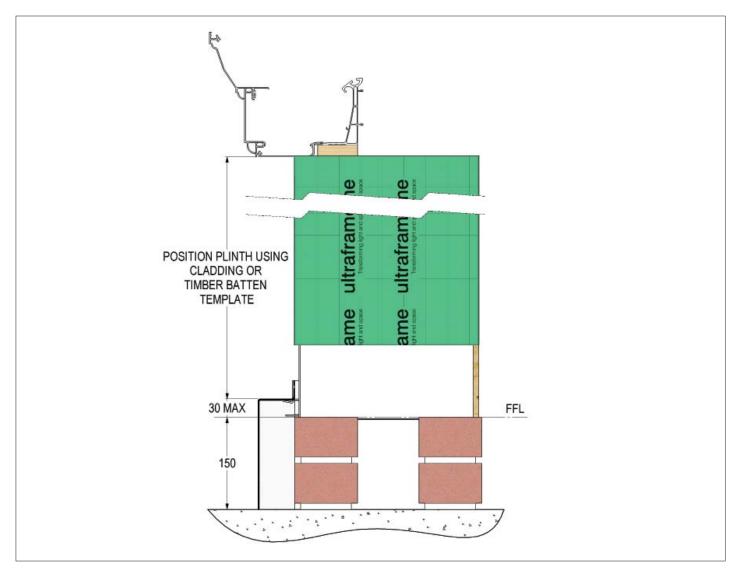


LRP027 Column support strap tie



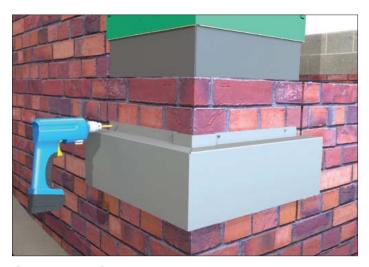
LRP042 Column support strap tie (straight)

COLUMN PLINTH POSITIONING / FNISHING



Level Ground

- Measure cladding length to set the top of the column plinth.
- Measure down from underside of Cornice or cill for bespoke size.





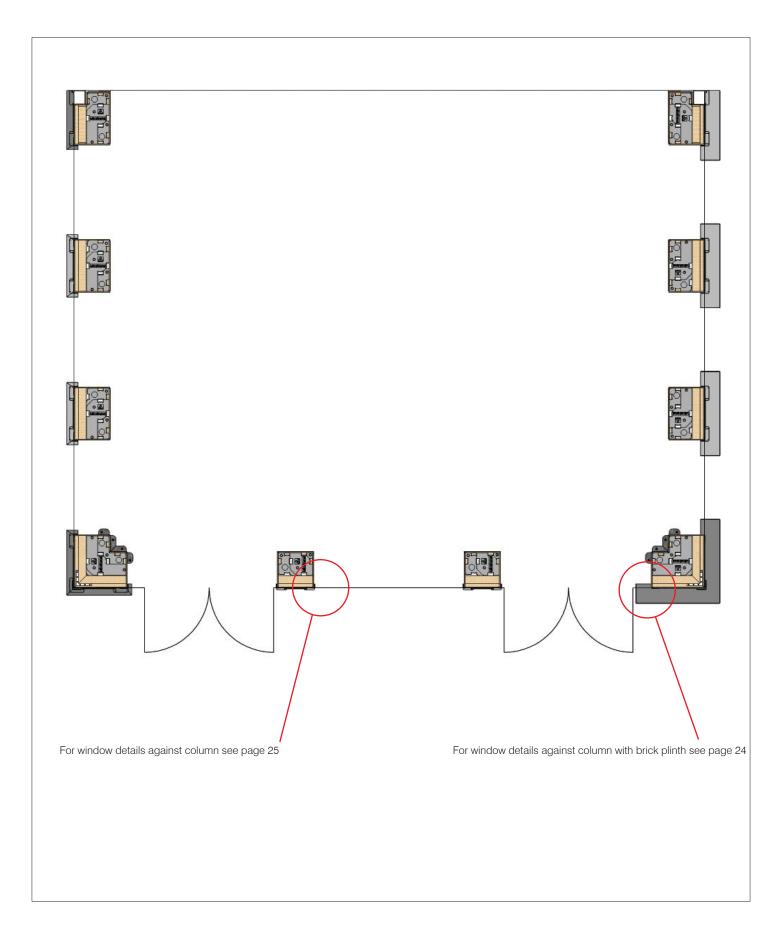
Sloped Ground

Position plinth against brickwork (to suit ground conditions). Mark through holes in plinth and then drill and plug wall. Screw plinth to wall.

Typical build with sloping ground conditions. The suitable dressing and landscaping with gravel or bark will finish this area, at the homeowners instructions.

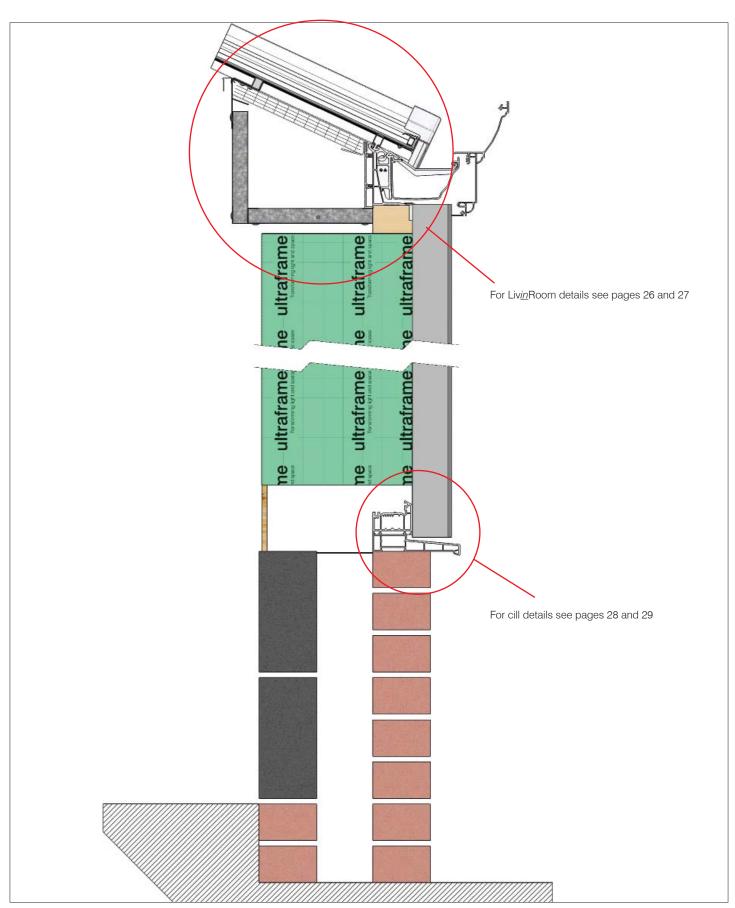
WINDOW AND DOOR INFORMATION

Turn to pages 24 / 25 for frame information on frame add ons around our door openings.

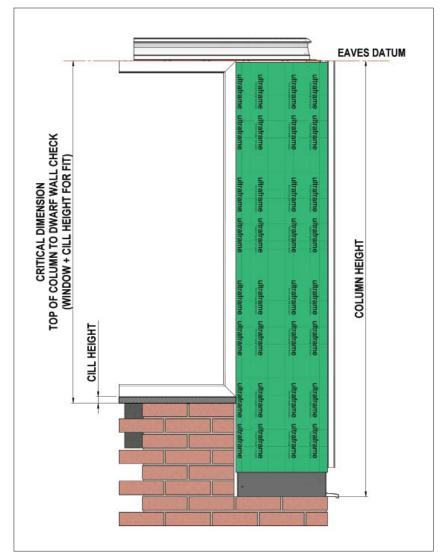


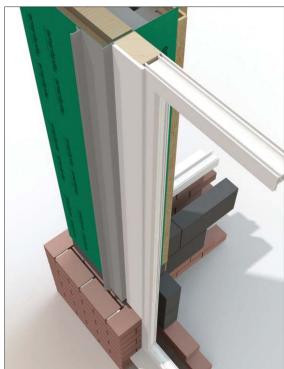
LIVINROOM PERIMETER CEILING

Turn to pages 26 / 27 for frame information on detailing when the frame profile IS NOT 70mm



WINDOW FRAME AND DOOR ADD ONS



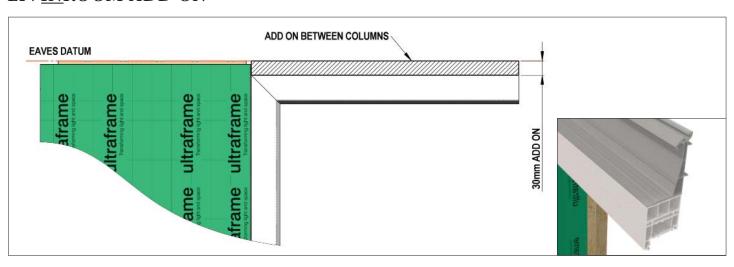




Frame add ons run between columns only and must not run over columns. Where brick plinths are specified, frames require packing with multiple frame add ons or timber and multiboard to space beyond brickwork. It is advisable to use a frame add on for a door next to a column to ensure that hinges do not foul. Check hinge position on door frames.

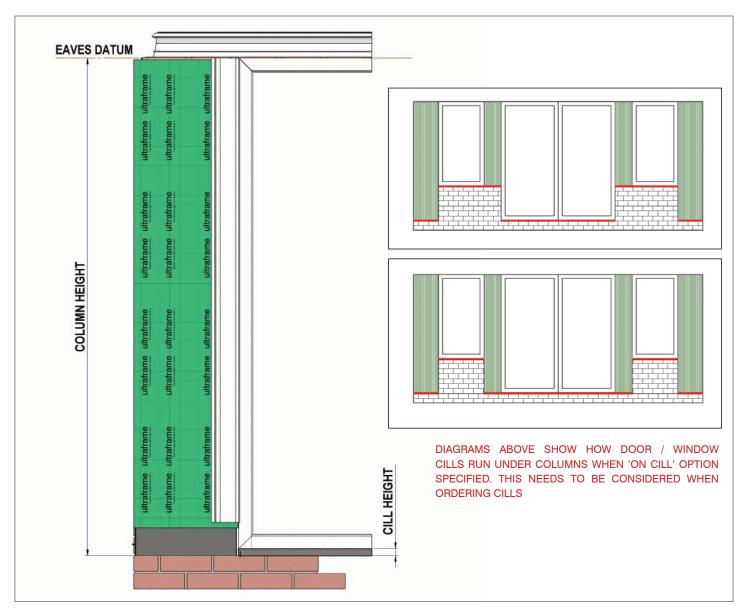
Pack detaill shown between column and full height frame/door when using brick plinths above DPC level.

LIVINROOM ADD ON



A 30mm (miniumum) add on required if specifying Livin Room (below fascia) Add on only required between columns. NOTE: DO NOT RUN ADD ONS ONTO OR OVER THE COLUMN

WINDOW HEIGHTS



NOTE: Ensure when ordering frames based on column heights that overall height includes cills and frame add ons. **RECOMMENDATION OF 5mm DEDUCTION OFF OPENING SIZE**



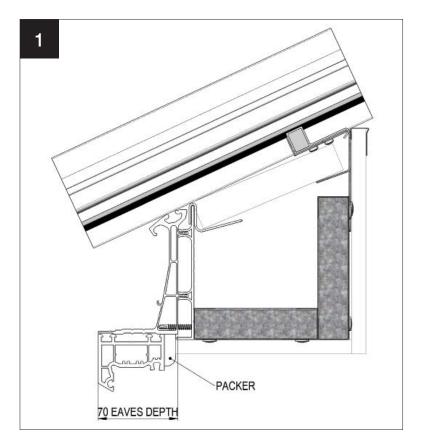
Fit windows against cladding clips as shown. Pack if required and seal against cladding clip. IMPORTANT: CLADDING ALLOWS 7mm COVERAGE



Fit and seal windows / doors against clips

FRAME SIZES LESS THAN 70MM

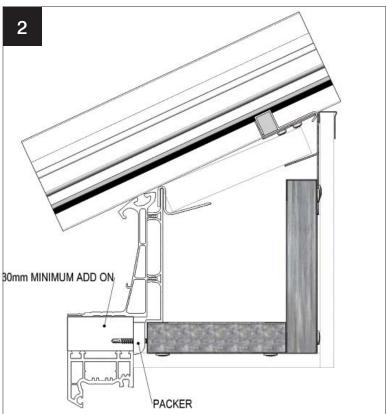
Livin Room perimeter ceiling and Loggia coumns are designed for 70mm deep window frames. If using window frames smaller than 70mm, packing is required as shown in the figures below.



ON FASCIA Packer is required behind PFTB fascia board to stop it collapsing when fixing back horizontal Liv $\underline{\textit{in}}$ Room framework. Packer can then be plastered up to.

Packer size = 70mm - frame size

TIMBER PACKERS, TRIMS OR FRAME ADD ONS NOT SUPPLIED



BELOW FASCIA

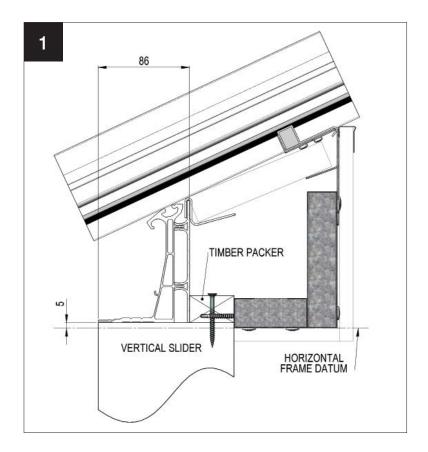
Packer is required behind horizontal LivinRoom framework. Packer size = 70mm - frame size

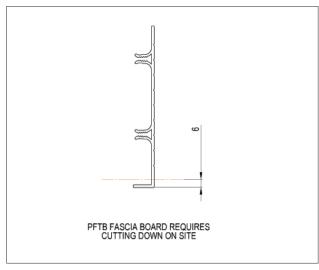
TIMBER PACKERS, TRIMS OR FRAME ADD ONS NOT SUPPLIED

FRAME SIZES GREATER THAN 70MM

LivinRoom perimeter ceiling and Loggia coumns are designed for 70mm deep window frames. If using window frames larger than 70mm the LivinRoom frame requires reducing to suit.

Contact Ultraframe technical support so that adjustments can be made to the framework.

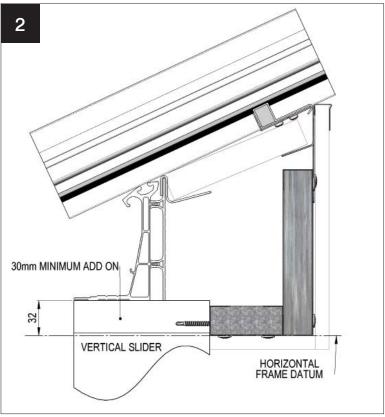




ON FASCIA / VERTICAL SLIDER

- PFTB Fascia requires cutting down by 6mm as shown above.
 Overall eaves size, including PFTB is 86mm.
 Timber packer required = Frame depth 86
- 3. This size is also the deduction for LivinRoom horizontal frames

TIMBER PACKERS. TRIMS OR FRAME ADD ONS NOT SUPPLIED

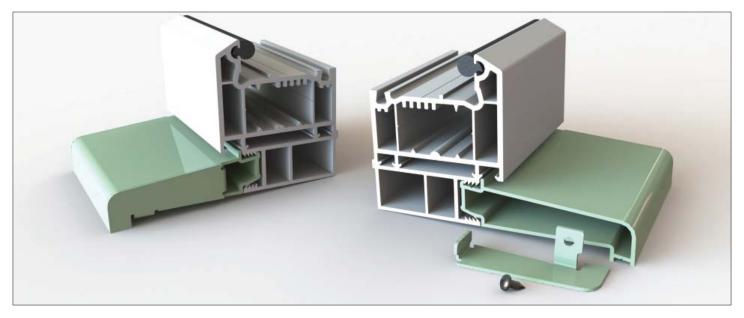


BELOW FASCIA / VERTICAL SLIDER

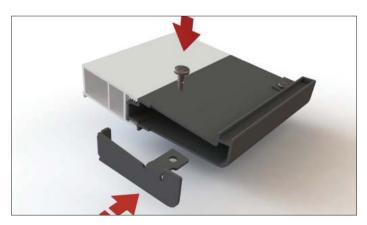
- 1. 30mm (minimum) add on is required above frames (as shown)
- 2. Horizontal frame is positioned 32mm below the underside of the eaves beam.

TIMBER PACKERS, TRIMS OR FRAME ADD ONS NOT SUPPLIED

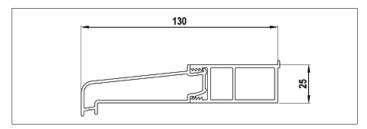
CILL OPTIONS - 130MM ALUMINIUM CILL (ULTRAFRAME SUPPLIED)



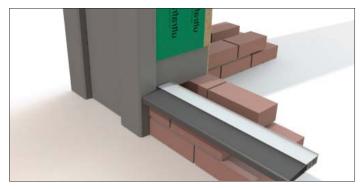
130mm aluminium cill with endcaps. This is supplied (when ordered) by Ultraframe.



Attach endcaps as shown using self drill screw supplied.



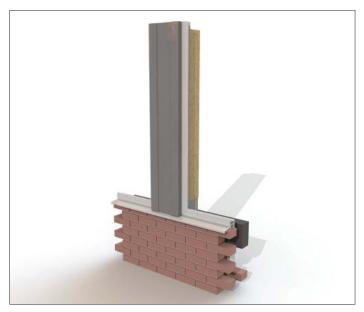
Overall dimensions of cill



Used between columns



130mm cill has been designed so that it runs into the column claddings without any overhang or requirement for endcaps.

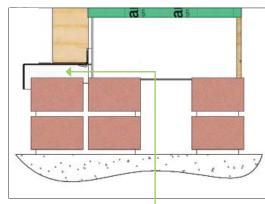


Inline column on wall

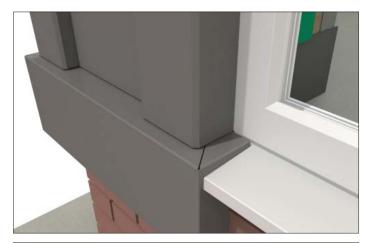
CILL OPTIONS - 150MM PVC CILL (NOT SUPPLIED BY ULTRAFRAME)

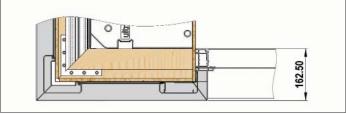


150mm PVC cill against large column. Endcaps are required as cill will overhang the column claddings

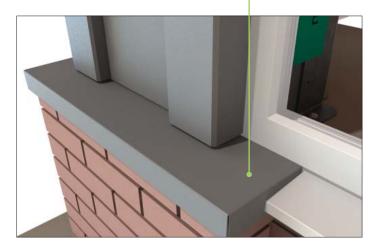


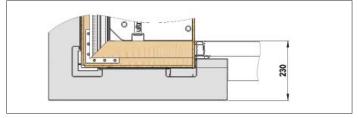
PACK TO SUIT





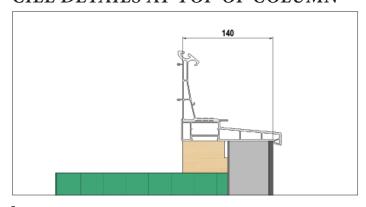
150mm cill against plinth. Both large and small plinths are the same projection





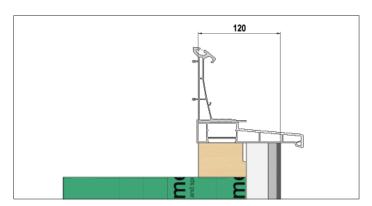
150mm cill against the brick plinth cap. Both large and small brick plinth caps are the same projection

CILL DETAILS AT TOP OF COLUMN



Large

Large column claddings require a minimum clearance of 140mm from internal frame line. Ensure that drip profile on nose of cill overhangs claddings sufficiently.



Small

Small column claddings require a minimum clearance of 120mm from internal frame line. Ensure that drip profile on nose of cill overhangs claddings sufficiently.

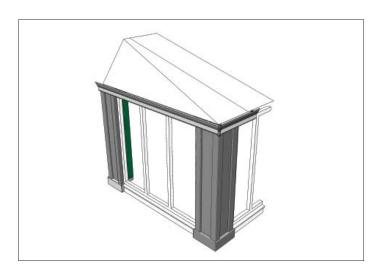
CORNICE DETAILING



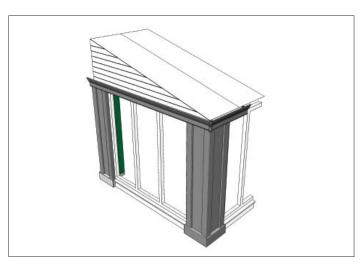
Hipped end



Self manufactured firring* - see illustration B on p31



Hipped end with abutment



Hipped end with abutment. This design uses Ultraframe's Gable support beam - see illustration B on p31

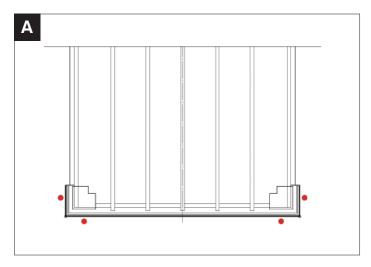


Raked frame - see illustration A on p31

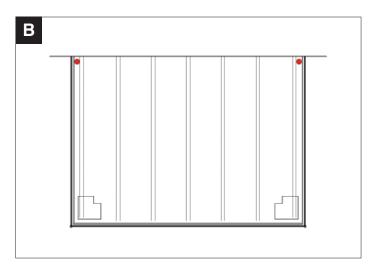
Options	Full return hip	Full return firring	Short return
Full height/ dwarf walls	✓	✓	✓
Standard eaves	✓	×	×
Gable beam	×	✓	×
Inline columns	✓	✓	×
Abutment columns	✓	✓	×
Concealed downpipe	✓	✓	×
Raked frames	×	×	✓
Firring*	×	✓	✓

^{*}Cannot be used with Classic low pitch or Ultraframe's own firrings.

CORNICE AND RAINWATER PIPE POSITIONING



SHORT RETURN GABLE. If unable to return back to house wall use Elephants Trunk outlet (Cornice) or inline outlet for 67° obtuse round (cill) positioned centrally on column in one of the positions shown.



FULL RETURN GABLE. If no abutment column is specified or abutment column is not full height, use Elephants Trunk outlet (Cornice) or inline outlet for 67° obtuse round (cill) positioned centrally on column. Alternatively return the guttering to the house wall.



SHORT RETURN WITH CORNICE. If unable to return back to house wall use Elephants Trunk outlet positioned centrally on column.



SHORT RETURN WITH CILL. If unable to return back to house wall use inline outlet for 67° obtuse round, positioned centrally on column.

NOT RECOMMENDED



Return back to house wall applies to both Cornice and cill



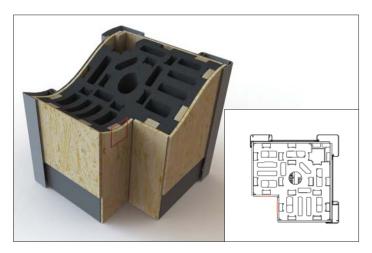
Elephants Trunk outlet. If it is not possible to have full height columns.



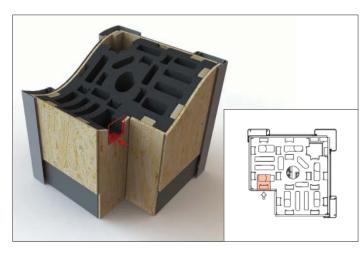
Concealed downpipe. Only available for full height columns. Requires specific base detail. (See page 13)

COLUMN WIRING AND CABLE DUCT POSITIONS

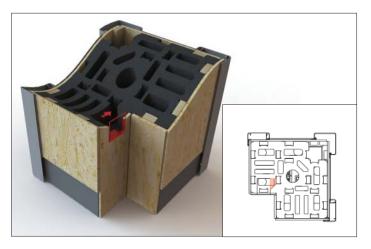
Any wiring must be completed by a qualifird electrician and in accordance with latest IEE Regulations.



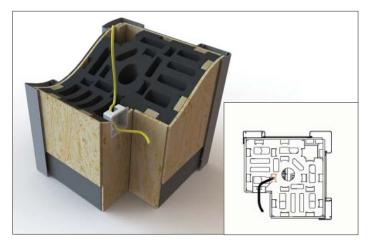
Mark position of back box central to face



Drill and cut through OSB, batten and polystyrene into chamber as shown.

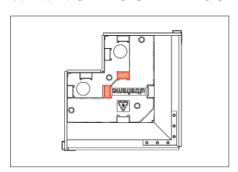


Using fingers or screwdriver, break through polystyrene wall into internal chamber

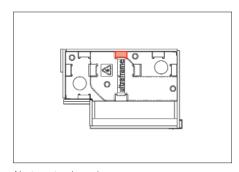


 $\label{lem:condition} \textit{Feed cable down column through chamber shown and out through cutout.}$

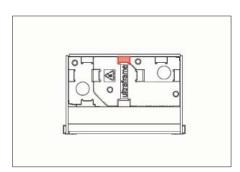
WIRING - POCKET POSITIONS



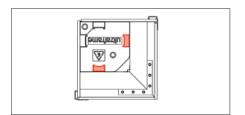
90° Corner column large



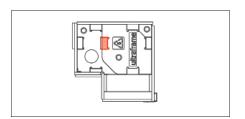
Abutment column large



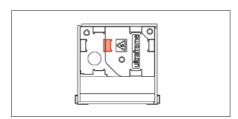
Inline column large



90° Corner column small



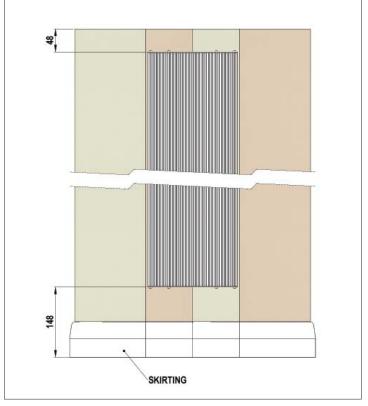
Abutment column small

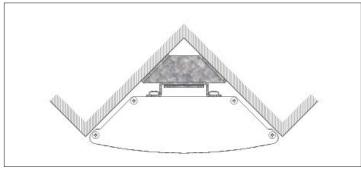


Inline column small

HEATER - SEE SEPARATE DATASHEET

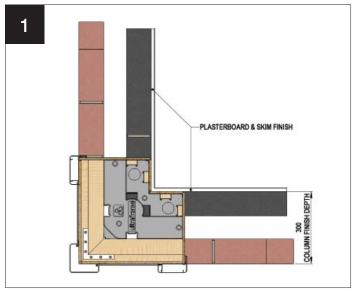




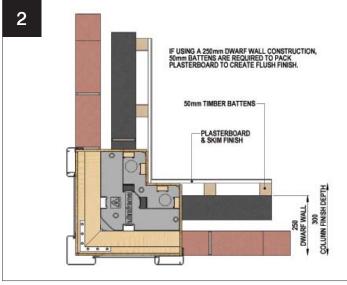




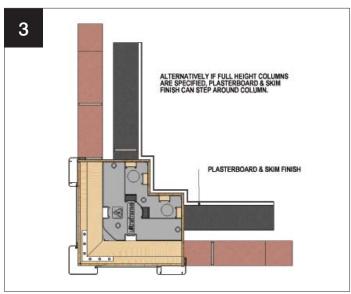
PLASTERBOARDING



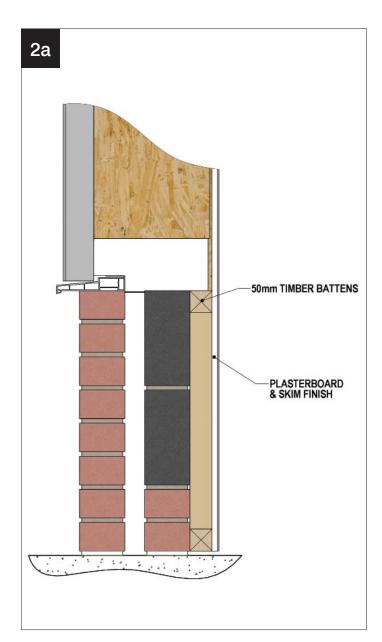
300mm WALL Plasterboard directly to column and wall



250mm WALL If using a 250mm wall, pack out plasterboard 50mm from column as shown



250mm WALL (full height columns)If using full height columns with a 250mm wall, plasterboard can be stepped around the columns as shown.



NOTE: 12.5MM FOIL BACKED PLASTERBOARD SHOULD BE USED WHEN BOARDING COLUMNS

COLUMN INTERNAL FINISHING

Clearly showing interface between Loggia column, Livin Room perimeter ceiling and roofing members.



Suggested finish if LivinRoom NOT specified



Timber Cap - exact finish at fitters discretion

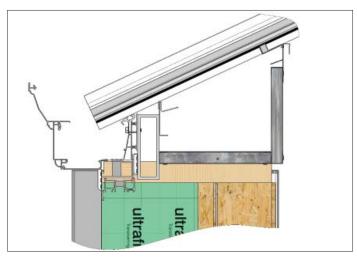
GOAL POST GENERAL ARRANGEMENTS

Please accept this general guidance - always 'engage' Ultraframe's Technical Support Team Structural Engineer at the earliest possible stage - call 0843 208 6953 or email techsupport@ultraframe.co.uk

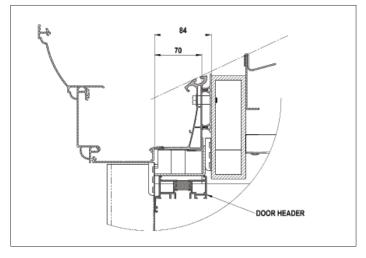


Typical reinforced and bolstered eaves beam ready to accept wide bifolding doors.

NOTE: Door frame should line up with outside of eaves beam to ensure that column claddings are not obstructed when fitted. The door is pushed against the column cladding clips and sealed down its length. Maximum frame depth of 80mm. If greater than 80mm, contact Ultraframe Technical Support Team for assistance.



Some on site finishing may be required - notching and cladding.



Area between Cornice / cill and door header frame will require cladding by the fitter on site.

PAINT FINISH AND COLOUR OPTIONS

Colour Options

Loggia and Cornice are available in two whites and these standard colours on a standard lead time (defined as the roof lead time).

*		*	*	*
DEEPLAS WHITE	CLASSIC WHITE	LANDMARK GREEN	PURE CREAM	URBAN GREY
INTERPON SC050E	RAL 9003	BS14C35	RAL 1015	RAL 7016
GLOSS 80%	GLOSS 80%	GLOSS 80%	GLOSS 30%	GLOSS 80%

Alternatively, and at an extra cost, Loggia and Cornice can be available in a wide range of RAL specified colours.



The Classic Roof can also be supplied in aluminium too, for perfect integration of materials and finishes.

Loggia columns and Cornice use architectural grade powder coating for the final paint finish.

There is a standard range of colours and in addition special RAL colours can be ordered (price on application). For marine environments, a special coating can be arranged if required and this will attract an additional charge – please notify Ultraframe at quotation stage.

Polyester powder coatings are not maintenance free – the extent of cleaning depends upon the local environment and the attitude of the consumer/homeowner. If the consumer wants a finish like a regularly cleaned car, then clearly regular cleaning is required. Stubborn marks should be removed by using asoft cloth and a renovating cream like CIF – once dry buff. For added protection, a wax polish can be applied up to twice per year. All paints will 'chalk' to some extent and there will be a reduction in gloss level over time.

Quality expectations on installation.

- Appearance. This is assessed based on the selection of the 'significant' (primary) surface.
 From a distance of 3m, stand at an oblique angle of 60degree and then defects such as blisters, runs, pin holes etc should NOT be seen.
- Colour and gloss. Viewed from 5m, the coating must be of even colour and gloss with good coverage.



Standard colour Pure Cream



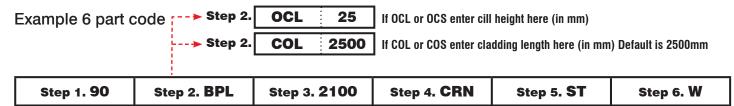
Standard colour Landmark Green



Standard colour Urban Grey

ORDERING PROCEDURE & ORDER FORM

Complete steps 1-6 to generate a part code and then insert onto the order form in the boxes provided. Remember to 'letter' each column code on your sketch against the code reference - eg. position A, position B etc



STYLE	CORNER					JTMENT RIGHT	
CODE	90	IN	ABL			ABR	
Step 2. SIZE AND BASE FINISH							
HEIGHT	BASE FINISH	LARGE	CODE	SMAL	T	CODE	
		CORNER					
	BRICK PLINTH CAP	INLINE	BPL	CORNER ONLY		BPS	
	J 37 11	ABUTMENT					
	ON CILL	CORNER - FULL HEIGHT	OCLFP	CORNER - FULL HEIGHT		OCSFP	
FULL HEIGHT AND DWARF	(NOT ALLOWED FOR STRUCTURAL)	CORNER - DWARF ONLY		CORNER - DWARF ONLY INLINE ABUTMENT		ocs	
		INLINE	OCL				
		ABUTMENT					
	CLADDINGS	CORNER	COL			cos	
	ONLY (MAX	INLINE	(INSERT LENGTH ONLY	CORNER	ONLY	(INSERT LENGTH ONLY	
	2500MM)	ABUTMENT	IF CUSTOM)			IF CUSTOM)	
		CORNER					
FULL HEIGHT ONLY	COLUMN PLINTH	INLINE	CPL	CORNER	ONLY	CPS	
		ABUTMENT*					

Step 1. COLUMN POSITION

*NB. FOR ABUTMENT LEFT AND RIGHT ORDER INLINE AND CUT DOWN ON SITE

Step 3. HEIGHT (mm)						
1500	1650	1800	2100	2500	CUSTOM*	

*NB. FOR SPECIALS OVER 2500mm CONTACT ULTRAFRAME

Step 4. TOP FINISH						
CORNICE ONLY (Standard eaves)	CORNICE ONLY (Super duty eaves)	CILL ONLY (Standard or super duty eaves)	CORNICE WITH CILL (Standard or super duty eaves)			
CRN	CRNSD	CILL	CRNCILL			

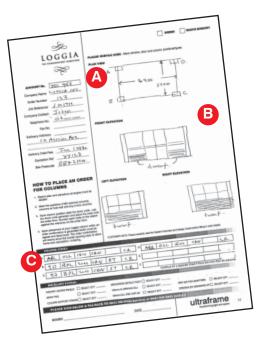
Step 5. STRUCTURAL					
LARGE CORNER, FULL HEIGHT COLUMN ONLY* NOT ALLOWED ON CILL	OTHER COLUMN TYPE				
ST	LEAVE BLANK				

*NB. COLUMN SUPPLIED WITH STRUCTURAL BRACKETS AND FIXINGS

Step 6. COLOUR							
CLASSIC WHITE	CLASSIC WHITE (DEEPLAS)	PURE CREAM	LANDMARK GREEN	URBAN GREY	*CUSTOM RAL NO.		
w	D	CR	GN	GR	eg. '1234'		

HOW TO PLACE AN ORDER FOR COLUMNS

- A Sketch plan and elevations all angles must be 180/90°.
- Mark the positions of 90° columns, columns at host wall and any in-line columns.
- Letter each column position. Use the stock code generator and place the code next to each corresponding letter on the column code section of the form.
- Upon placement of your Loggia column order, an order confirmation is generated which must be signed and faxed back. The order confirmation will clearly show the overall opening sizes to allow frame size calculation / ordering.



Order form example



ACCOUNT No.	
Company Name	
Order Number	
Job Reference	
Company Contact	
Telephone No.	
Fax No.	
Delivery Address	
•••••	
Delivery Date Req	
Quotation Ref	
Site Postcode	

APR 2013	ORDER	QUOTE ENQUI

PLEASE SKETCH HERE - Mark window, door and column positions/types **PLAN VIEW**

FRONT ELEVATION

V5

HOW TO PLACE AN ORDER FOR COLUMNS

- 1. Sketch plan & elevations all angles must be $180/90^{\circ}$.
- 2. Mark the positions of 90° columns, columns at host wall and any in-line columns.
- 3. Letter each column position. Use the stock code generator and place the code next to each corresponding letter on the column code section of the form.
- 4. Upon placement of your Loggia column order, an

SIGNED _____

LEFT ELEVATION

RIGHT ELEVATION

signed and faxed back. The order confirmation will clearly show the overall opening sizes to allow frame size calculation / ordering.	CUSTOMER NOTE: Pleas	se carefully r	ead the System Overvie	w and Design (Guide before fil	ling in order de	tails
COLUMN CODES							
A.		D.					
3.		E.					
C		F					
			Continue or	a seperate s	sheet if there	are more thar	six columns
ADDITIONAL COLUMN OPTIONS							
ON CILL CLADDING BASE CUT: SQUARE CUT (No Rake)	STANDARD Low Slope	High Slope	COLUMN	INFILL OPTIO	NS: PLAIN INF	_	ED INFILL
COLOURED SILICONES (310ml)							
PURE CREAM (RAL1015) DEEPLAS WHITE (SC050E)	LANDMARK GREEN (BS	14C35)	URBAN GREY (RAL7		B. To match 'C se your own sta	lassic White' plo ndard silicone	ease
ANCILLARY EXTRAS							
RADIANT HEATER PANEL 🗌 BLK 🗌 WT SELECT QTY	COLUMN SUPPORT S	STRAPS :	SELECT QTY	BOX GUTTER	R ADAPTORS	SELECT	QTY
HEATER CONTROLLER LHC001 LHC005 SELECT QTY	130mm ALUMINIUM C	XILL :	SELECT QTY	CONCEALED	DOWNPIPE K	TIT SELECT	QTY
BRICK TIES SELECT QTY	130mm CILL END CAI	P L/R □ :	SELECT QTY	BRICKWORK	SETOUT POS	T SELECT	QTY
DI EASE SIGN BELOW & EAY BACK TO 084	13 208 6944 (quotes)	or 0843	208 6945 (orde)	·e1			



ultraframe

Transforming light and space